

### 9. Preparation for Overhaul

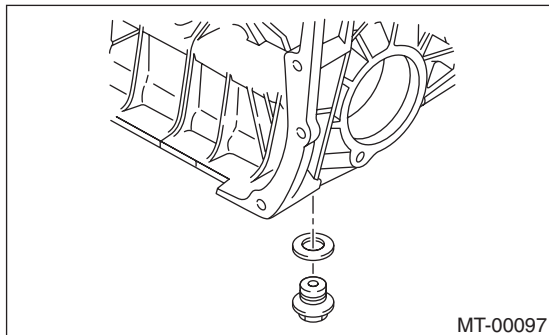
#### A: PROCEDURE

- 1) Clean oil, grease, dirt and dust from the transmission.
- 2) Remove the drain plug to drain oil.
- 3) Using a new gasket, and install the drain plug.

#### **Tightening torque:**

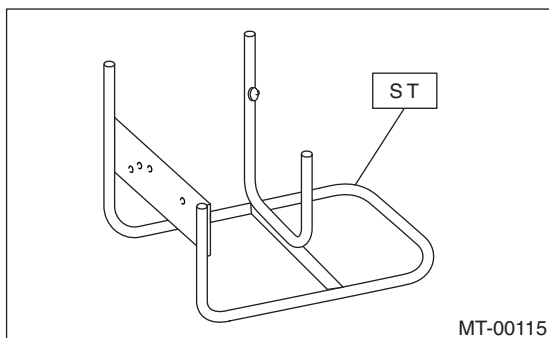
**44 N·m (4.5 kgf-m, 32.5ft-lb) (Aluminum gasket)**

**70 N·m (7.1 kgf-m, 51.6 ft-lb) (Copper gasket)**



- 4) Attach the transmission to ST.

ST 499937100 TRANSMISSION STAND



- 5) Apply oil to rotating parts before assembly.
- 6) All disassembled parts, if to be reused, should be reinstalled in the original positions and directions.
- 7) Gaskets, lock washers and lock nuts must be replaced with new ones.
- 8) Use liquid gasket to the specified areas to prevent leakage.