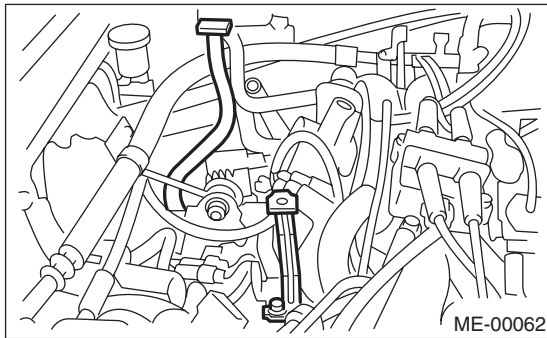


### 3. Manual Transmission Assembly

#### A: REMOVAL

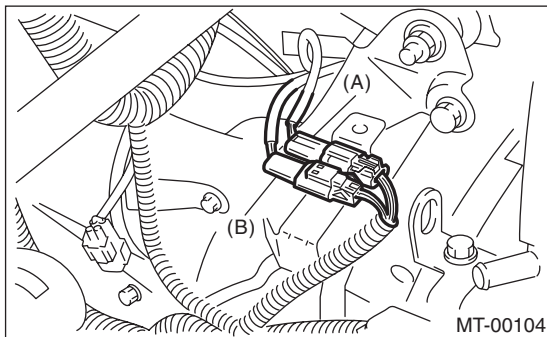
- 1) Set the vehicle on a lift.
- 2) Open the front hood fully, and support with stay.
- 3) Disconnect the ground cable from battery.
- 4) Drain transmission gear oil completely.  
<Ref. to 5MT-23, REPLACEMENT, Transmission Gear Oil.>
- 5) Remove the air intake duct and air cleaner case. (Non-turbo model)<Ref. to IN(H4SO)-6, REMOVAL, Air Intake Chamber.>
- 6) Remove the air cleaner case. (Non-turbo model)



- 7) Remove the intercooler. (Turbo model)<Ref. to IN(H4DOTC)-10, REMOVAL, Intercooler.>
- 8) Disconnect the following connectors and transmission cables.

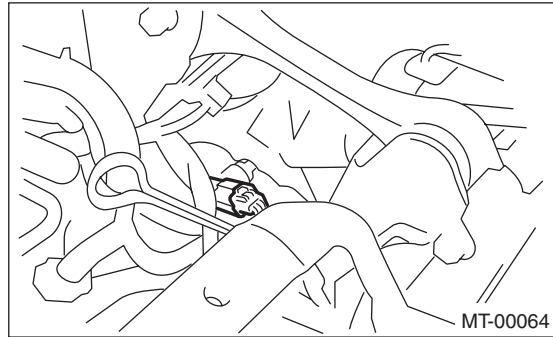
- (1) Neutral position switch connector
- (2) Back-up light switch connector

- Non-turbo model

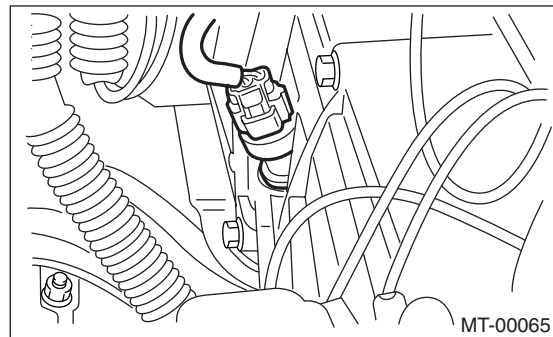


- (A) Neutral position switch connector
- (B) Back-up light switch connector

- Turbo model

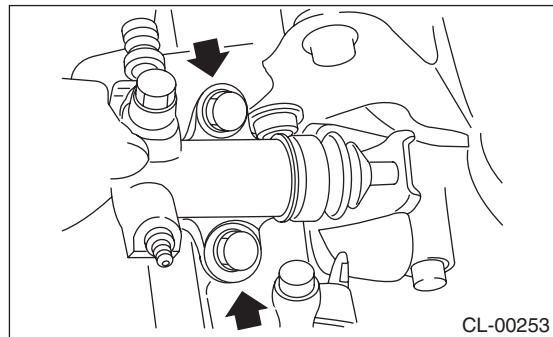


(3) Vehicle speed sensor connector

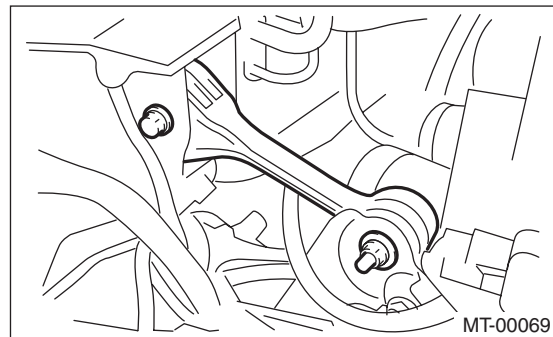


- 9) Remove the starter. <Ref. to SC(H4SO)-5, REMOVAL, Starter.>

- 10) Remove the operating cylinder from transmission, and suspend on a wire.



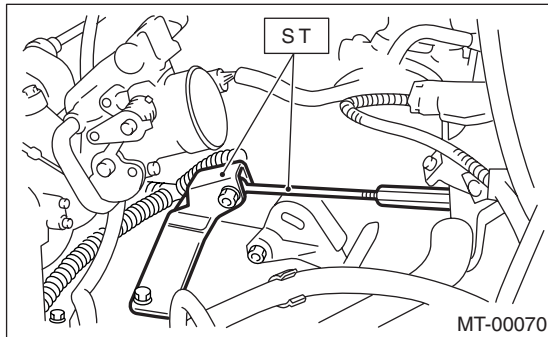
- 11) Remove the pitching stopper.



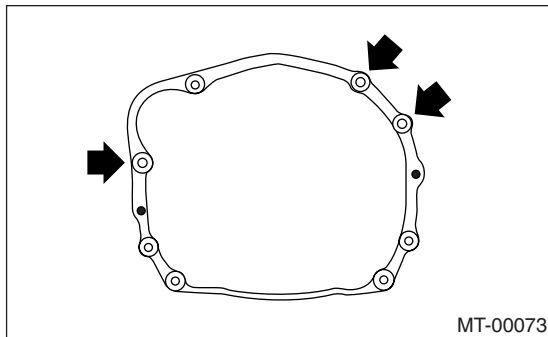
# Manual Transmission Assembly

## MANUAL TRANSMISSION AND DIFFERENTIAL

- 12) Set the ST.  
ST 41099AA010 ENGINE SUPPORT BRACKET  
ST 41099AA020 ENGINE SUPPORT



- 13) Remove the bolt which holds right upper side of the transmission to the engine.

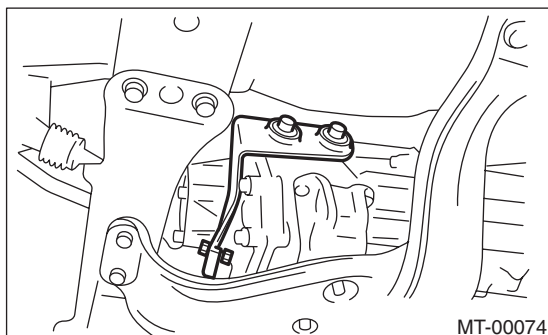


- 14) Remove the front and center exhaust pipes. (Non-turbo model) <Ref. to EX(H4SO)-4, REMOVAL, Front Exhaust Pipe.>  
15) Remove the center exhaust pipe. (Turbo model) <Ref. to EX(H4DOTC)-7, REMOVAL, Center Exhaust Pipe.>  
16) Remove the rear exhaust pipe and muffler.

### CAUTION:

**When removing the exhaust pipes, be careful each exhaust pipe does not drop out.**

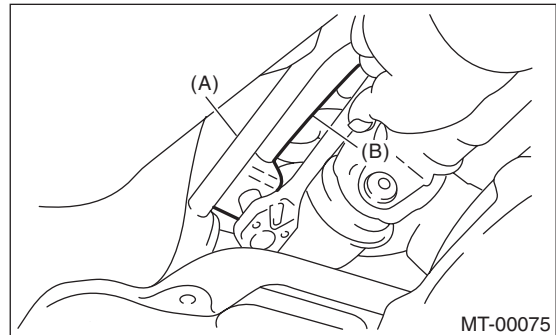
- 17) Remove the heat shield cover. (Non-turbo model)  
18) Remove the hanger bracket from the right side of transmission.



- 19) Remove the propeller shaft. <Ref. to DS-12, REMOVAL, Propeller Shaft.>

- 20) Remove the gear shift rod and the stay from the transmission.

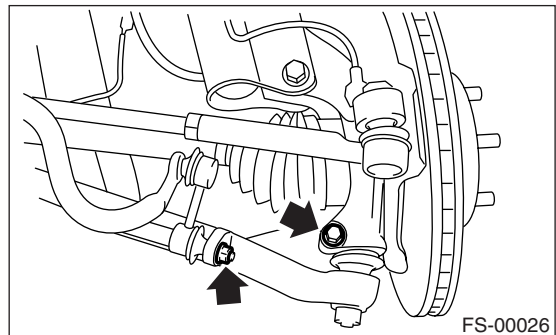
- (1) Disconnect the stay from the transmission.  
(2) Remove the gear shift rod from the transmission.



- (A) Stay  
(B) Gear shift rod

- 21) Separate the stabilizer link from the transverse link.

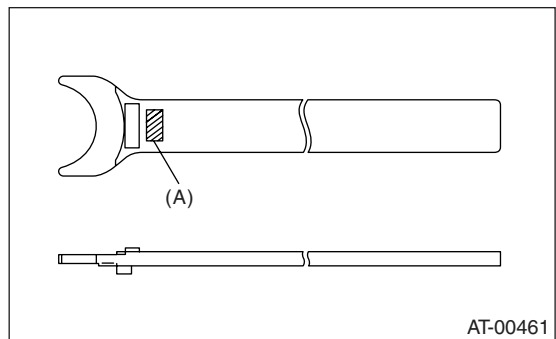
- 22) Remove the bolt securing the ball joint of the transverse link to the housing, then separate the transverse link and the housing.



- 23) Using the ST, remove the front drive shaft from the transmission side.

### NOTE:

- Face letters "MT" on the handle of the ST to the transmission side.



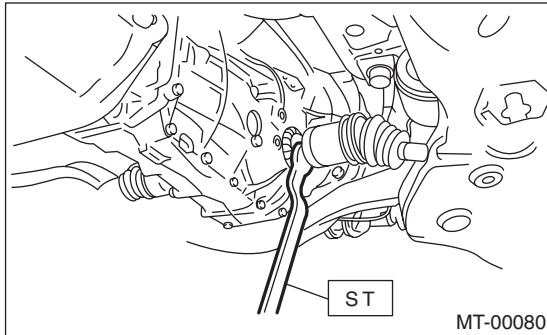
- (A) Letter "MT"

# Manual Transmission Assembly

## MANUAL TRANSMISSION AND DIFFERENTIAL

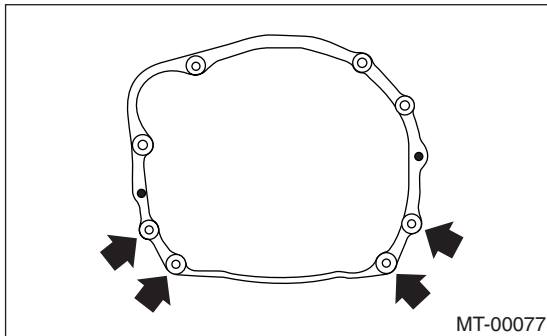
- Keep an angle so that the protrusion of the ST touches the transmission case during the operation.

### ST 28399SA000 FRONT DRIVE SHAFT REMOVER



24) Hold the transmission side joint (AARi) of front drive shaft by hand and extract the housing from the transmission by pressing it outside so as not to stretch the boot on the AARi side.

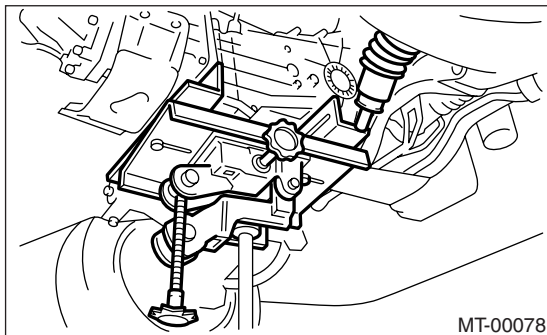
25) Remove the nuts which hold the lower side of the transmission to the engine.



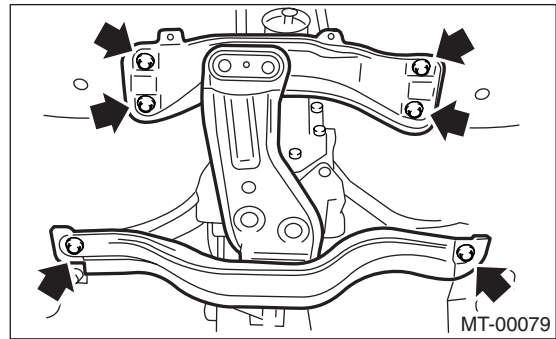
26) Place the transmission jack under the transmission.

### CAUTION:

**Always support the transmission case with a transmission jack.**



27) Remove the transmission rear crossmember from the vehicle.



28) Remove the transmission.

### NOTE:

Move the transmission jack towards the rear until main shaft is withdrawn from the clutch cover.

29) Separate the transmission assembly from the rear cushion rubber.

## B: INSTALLATION

1) Replace the differential side retainer oil seal with a new one. <Ref. to 5MT-32, REPLACEMENT, Differential Side Retainer Oil Seal.>

### NOTE:

Be sure to replace the differential side retainer oil seal after the removing the front drive shaft.

2) Install the rear cushion rubber to the transmission assembly.

### Tightening torque:

**35 N·m (3.57 kgf-m, 25.8 ft-lb)**

3) Install the transmission onto the engine.

(1) Gradually raise the transmission with the transmission jack.

(2) Engage at the spline section.

### NOTE:

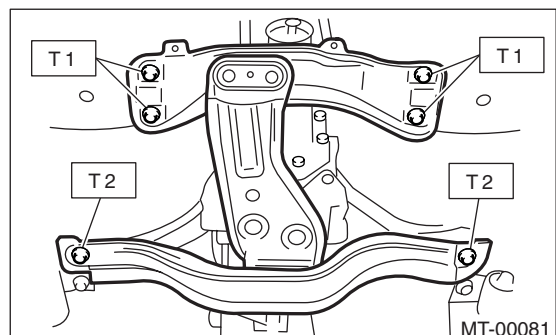
Be careful not to hit the main shaft against the clutch cover.

4) Install the transmission rear crossmember.

### Tightening torque:

**T1: 70 N·m (7.1 kgf-m, 51 ft-lb)**

**T2: 140 N·m (14.3 kgf-m, 103 ft-lb)**



5) Take out the transmission jack.

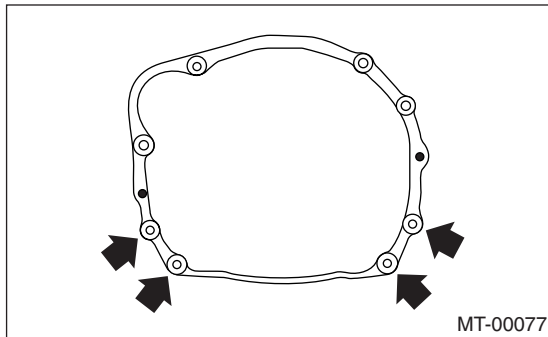
# Manual Transmission Assembly

## MANUAL TRANSMISSION AND DIFFERENTIAL

6) Tighten the nuts which hold lower side of transmission to the engine.

**Tightening torque:**

**50 N·m (5.1 kgf-m, 36.9 ft-lb)**



7) Connect the engine and transmission.

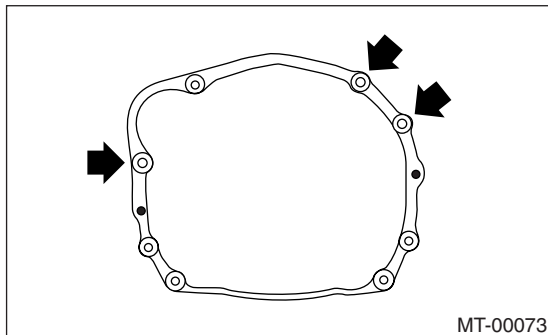
(1) Install the starter.

<Ref. to SC(H4SO)-5, INSTALLATION, Starter.>

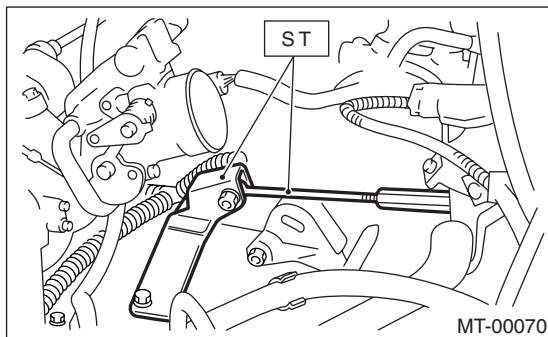
(2) Tighten the bolt which holds the right upper side of transmission to the engine.

**Tightening torque:**

**50 N·m (5.1 kgf-m, 36.9 ft-lb)**



8) Remove the ST.

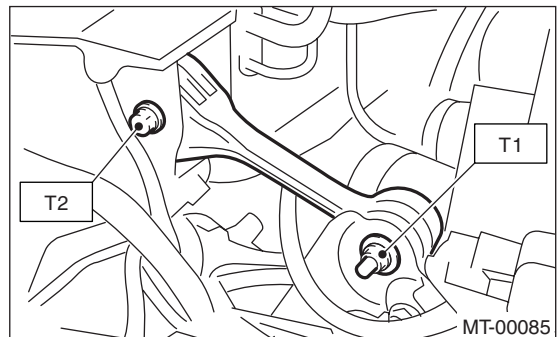


9) Attach the pitching stopper.

**Tightening torque:**

**T1: 50 N·m (5.1 kgf-m, 36.9 ft-lb)**

**T2: 58 N·m (5.9 kgf-m, 43 ft-lb)**



10) Lift-up the vehicle.

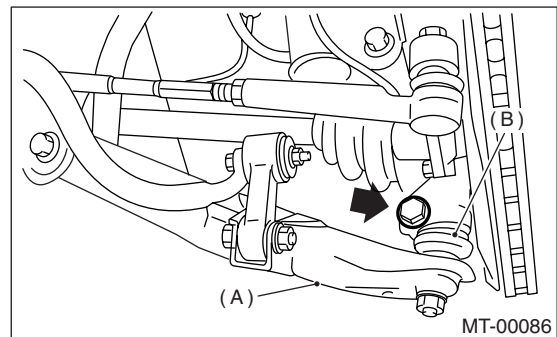
11) Install the front drive shaft into the transmission. <Ref. to DS-31, INSTALLATION, Front Drive Shaft.>

ST 28399SA010 FRONT DRIVE SHAFT OIL SEAL PROTECTOR

12) Insert the ball joints of the lower arm into the housing, then tighten the installing bolts.

**Tightening torque:**

**49 N·m (5.0 kgf-m, 36 ft-lb)**



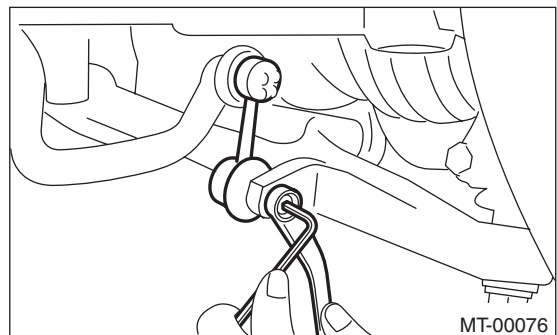
(A) Transverse link

(B) Ball joint

13) Attach the stabilizer link to the transverse link.

**Tightening torque:**

**45 N·m (4.6 kgf-m, 33.2 ft-lb)**

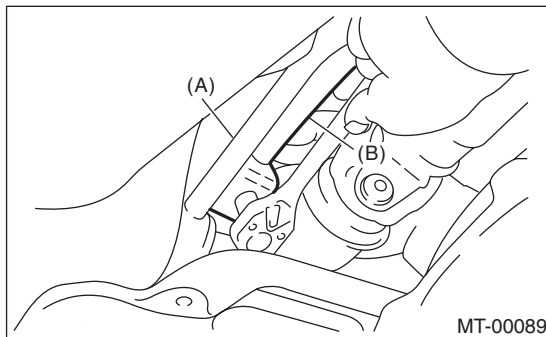


# Manual Transmission Assembly

## MANUAL TRANSMISSION AND DIFFERENTIAL

- 14) Attach the gear shift rod and stay.  
(1) Attach the gear shift rod to the transmission.

**Tightening torque:**  
**18 N·m (1.8 kgf-m, 13.0 ft-lb)**

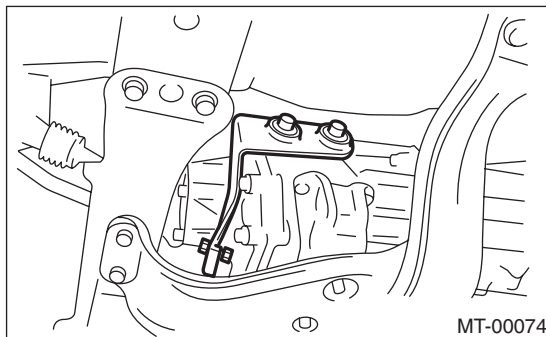


- (A) Stay  
(B) Gear shift rod

- (2) Attach the stay to the transmission.

**Tightening torque:**  
**18 N·m (1.8 kgf-m, 13.0 ft-lb)**

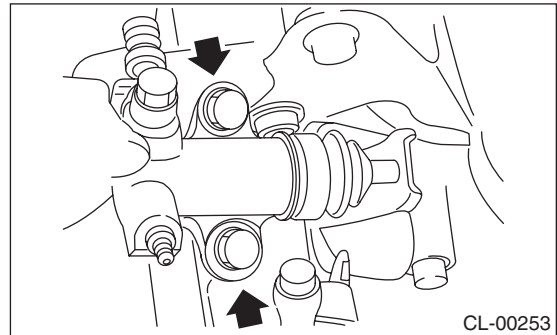
- 15) Install the propeller shaft. <Ref. to DS-13, INSTALLATION, Propeller Shaft.>  
16) Install the heat shield cover. (Non-turbo model)  
17) Install the hanger bracket on the right side of the transmission.



- 18) Install the rear exhaust pipe and muffler.  
19) Install the front exhaust pipe and the center exhaust pipe. (Non-turbo model)  
<Ref. to EX(H4SO)-5, INSTALLATION, Front Exhaust Pipe.>  
20) Install the center exhaust pipe. (Turbo model)<Ref. to EX(H4DOTC)-8, INSTALLATION, Center Exhaust Pipe.>  
21) Install the under cover.

- 22) Install the operating cylinder.

**Tightening torque:**  
**37 N·m (3.8 kgf-m, 27.5 ft-lb)**



- 23) Connect the following connectors.

- (1) Transmission ground cable

**Tightening torque:**  
**13 N·m (1.3 kgf-m, 9.4 ft-lb)**

- (2) Vehicle speed sensor connector  
(3) Neutral position switch connector  
(4) Back-up light switch connector  
24) Install the air cleaner case stay.  
25) Install the air intake chamber. <Ref. to IN(H4SO)-6, INSTALLATION, Air Intake Chamber.>  
26) Install the intercooler. (Turbo model)<Ref. to IN(H4DOTC)-10, INSTALLATION, Intercooler.>  
27) Pour transmission gear oil through the gauge hole. <Ref. to 5MT-23, REPLACEMENT, Transmission Gear Oil.>  
28) Connect the ground cable to the battery.  
29) Lower the vehicle from the lift arms.