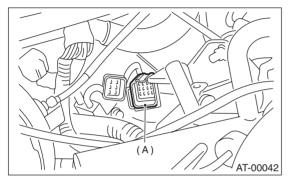
14.Front Vehicle Speed Sensor A: REMOVAL

- 1) Set the vehicle on a lift.
- 2) Disconnect the ground cable from battery.
- 3) Remove the air intake chamber. (Non-turbo model)
- <Ref. to IN(H4SO)-6, REMOVAL, Air Intake Chamber.>
- 4) Remove the intercooler. (Turbo model) <Ref. to IN(H4DOTC)-10, REMOVAL, Intercool-
- 5) Disconnect the transmission connector.



(A) Transmission connector

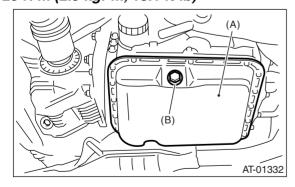
- 6) Remove the pitching stopper. <Ref. to 4AT-44, REMOVAL, Transmission Mounting System.>
- 7) Remove the transmission connector from stay.
- 8) Lift-up the vehicle.
- 9) Clean the transmission exterior.
- 10) Drain the ATF completely.

NOTE:

Tighten the drain plug (ATF) after draining the ATF.

Tightening torque:

25 N·m (2.5 kgf-m, 18.1 ft-lb)



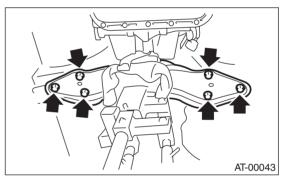
- (A) Oil pan
- (B) Drain plug (ATF)
- (C) Differential gear oil drain plug

- 11) Remove the front, center and rear exhaust pipes and the muffler. (Non-turbo model)
- <Ref. to EX(H4SO)-4, REMOVAL, Front Exhaust Pipe.> <Ref. to EX(H4SO)-8, REMOVAL, Rear Exhaust Pipe.> <Ref. to EX(H4SO)-9, REMOVAL, Muffler.>
- 12) Remove the center and rear exhaust pipes and the muffler. (Turbo model)
- <Ref. to EX(H4DOTC)-7, REMOVAL, Center Exhaust Pipe.> <Ref. to EX(H4DOTC)-12, REMOVAL, Rear Exhaust Pipe.> <Ref. to EX(H4DOTC)-14, REMOVAL, Muffler.>
- 13) Remove the heat shield cover. (If equipped)
- 14) Remove the propeller shaft. <Ref. to DS-12, REMOVAL, Propeller Shaft.>
- 15) Place the transmission jack under the transmission.

NOTE:

Make sure that the support plate of transmission jack does not touch the oil pan.

16) Remove the transmission rear crossmember bolt.



17) Lower the transmission jack.

NOTE:

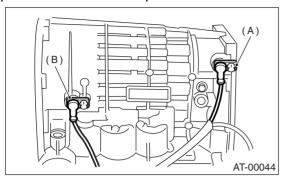
Do not separate the transmission jack and transmission.

18) Remove the ATF cooler inlet and outlet pipes.

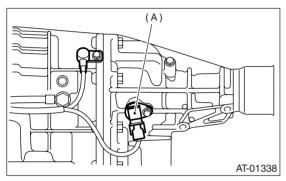
CAUTION:

When removing the outlet pipe, do not lose the ball and spring used with retaining screw.

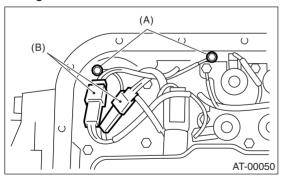
19) Remove the front vehicle speed sensor and torque converter turbine speed sensor.



- (A) Front vehicle speed sensor
- (B) Torque converter turbine speed sensor
- 20) Disconnect the connector from the rear vehicle speed sensor.



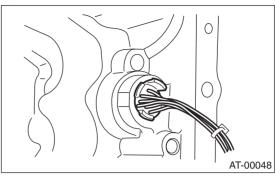
- (A) Rear vehicle speed sensor
- 21) Remove the oil pan.
- 22) Disconnect the control valve connector and the grounding cable.



- (A) Transmission ground cable
- (B) Control valve connector
- 23) Remove the transmission harness assembly.

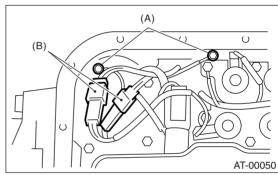
B: INSTALLATION

1) Pass the transmission harness assembly through the hole in transmission case.



2) Connect the control valve connector and the grounding cable.

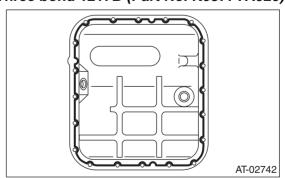
Tightening torque: 8 N⋅m (0.8 kgf-m, 5.8 ft-lb)



- (A) Transmission ground cable
- (B) Control valve connector
- 3) Apply proper amount of liquid gasket to the entire oil pan mating surface.

Liquid gasket:

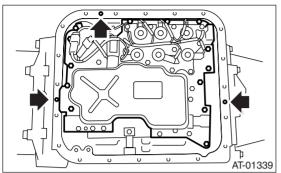
Three bond 1217B (Part No. K0877YA020)



4) Fill the 3 holes aside from the bolt holes in the transmission case, with liquid gasket.

Liquid gasket:

Three bond 1217B (Part No. K0877YA020)



5) Install the oil pan by equally tightening the bolts.

Tightening torque:

5 N·m (0.5 kgf-m, 3.6 ft-lb)

6) Install the front vehicle speed sensor and torque converter turbine speed sensor.

Tightening torque:

7 N·m (0.7 kgf-m, 5.1 ft-lb)

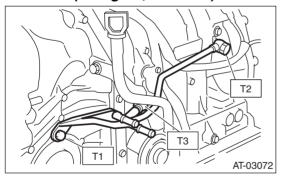
- 7) Connect the connector to the rear vehicle speed sensor.
- 8) Install the ATF cooler inlet and outlet pipes.

NOTE:

Use a new copper washer.

Tightening torque:

T1: 25 N·m (2.5 kgf-m, 18.1 ft-lb) T2: 40 N·m (4.1 kgf-m, 29.5 ft-lb) T3: 45 N·m (4.6 kgf-m, 33.2 ft-lb)



9) Install the transmission rear crossmember bolt.

Tightening torque:

70 N·m (7.1 kgf-m, 51 ft-lb)

- 10) Install the propeller shaft. <Ref. to DS-13, IN-STALLATION, Propeller Shaft.>
- 11) Install the heat shield cover. (If equipped)
- 12) Install the front, center and rear exhaust pipes, and the muffler. (Non-turbo model)
- <Ref. to EX(H4SO)-5, INSTALLATION, Front Exhaust Pipe.> <Ref. to EX(H4SO)-8, INSTALLATION, Rear Exhaust Pipe.> <Ref. to EX(H4SO)-9, INSTALLATION, Muffler.>

- 13) Install the center, rear exhaust pipes and the muffler. (Turbo model)
- <Ref. to EX(H4DOTC)-8, INSTALLATION, Center Exhaust Pipe.> <Ref. to EX(H4DOTC)-12, INSTALLATION, Rear Exhaust Pipe.> <Ref. to EX(H4DOTC)-14, INSTALLATION, Muffler.>
- 14) Lower the vehicle.
- 15) Install the transmission connector to the stay.
- 16) Attach the pitching stopper. <Ref. to 4AT-44, INSTALLATION, Transmission Mounting System.> 17) Install the air intake chamber. (Non-turbo mod-
- <Ref. to IN(H4SO)-6, INSTALLATION, Air Intake Chamber.>
- 18) Install the intercooler. (Turbo model)
- <Ref. to IN(H4DOTC)-10, INSTALLATION, Intercooler.>
- 19) Pour in ATF.
- <Ref. to 4AT-28, Automatic Transmission Fluid.> 20) Bleed the air of control valve.
- <Ref. to 4AT-62, Air Bleeding of Control Valve.> 21) Check the level and leaks of the ATF.
- <Ref. to 4AT-28, Automatic Transmission Fluid.>